

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1-42. (Canceled)

43. (Currently amended) A heat treated coated article comprising:

a layer system supported by a glass substrate, said layer system comprising a layer comprising metal nitride located between at least first and second dielectric layers, wherein the second dielectric layer is at least partially nitrified and positioned so that the layer comprising metal nitride is between the second dielectric layer and the glass substrate;

wherein the layer comprising the metal nitride is the primary infrared (IR) reflecting layer of the layer system;

wherein said coated article has a glass side reflective ΔE^*_G value no greater than 4.0 after heat treatment; and

wherein said coated article is chemically durable in that the coated article before and/or after heat treatment shows no visible discoloration and no [[or]] visible peeling after a reference of a one hour boil of a sample of the coated article in 5% HCl solution at about 220 degrees F.

44. (Previously presented) The coated article of claim 43, wherein each of the first and second dielectric layers have an index of refraction (n) less than an index of refraction (n) of the layer comprising metal nitride.

45. (Previously presented) The coated article of claim 43, wherein at least one of the first and second dielectric layers comprises silicon nitride and further includes from 6-20% aluminum.

46. (Previously presented) The coated article of claim 43, wherein the coated article is an IG window unit.

47. (Previously presented) The coated article of claim 43, wherein the layer comprising metal nitride directly contacts each of the first and second dielectric layers.

48. (Previously presented) The coated article of claim 43, wherein the layer comprising metal nitride is from 50-350 Å thick.

49. (Previously presented) The coated article of claim 43, wherein the layer comprising metal nitride is from 50-350 Å thick, and wherein the first dielectric layer is from 30-250 Å thick and the second dielectric layer is from 100-500 Å thick.

50. (Previously presented) The coated article of claim 43, wherein the layer comprising metal nitride is from 50-350 Å thick, and wherein the first dielectric layer is from 50-120 Å thick and the second dielectric layer is from 210-310 Å thick.

51. (Previously presented) The coated article of claim 43, wherein said coated article has a glass side reflective ΔE^*_G value no greater than 3.0 after heat treatment.

52. (Previously presented) The coated article of claim 43, wherein each of said first and second dielectric layers comprises a nitride, and wherein said metal nitride inclusive layer is in contact with each of said first and second dielectric layers.

53. (Previously presented) The coated article of claim 43, wherein said heat treatment comprises heating the coated article for at least about five minutes at a temperature of at least about 600 degrees C.

54. (Previously presented) The coated article of claim 43, wherein said coated article has a glass side reflective Δb^*_G value no greater than 0.4 after heat treatment.

55. (Previously presented) The coated article of claim 43, wherein said coated article has a transmissive Δa^* value no greater than 1.1 after heat treatment.

56. (Previously presented) The coated article of claim 43, wherein said coated article has a transmissive Δa^* value no greater than 0.8 after heat treatment.

57. (Previously presented) The coated article of claim 43, wherein said coated article has a transmissive Δb^* value no greater than 3.0 after heat treatment.

58. (Previously presented) The coated article of claim 43, wherein the coated article has a sheet resistance of no greater than 250 ohms/square.

59. (Previously presented) The coated article of claim 43, wherein the coated article has a sheet resistance of no greater than 100 ohms/square.

60. (Previously presented) The coated article of claim 43, wherein the coated article has a sheet resistance of no greater than 41 ohms/square.

61. (Previously presented) The coated article of claim 43, wherein the coated article has substantially no pinholes greater than about 0.003" in diameter after the reference of a one hour boil of the sample of the coated article in 5% HCl solution at about 220 degrees F.

62. (Previously presented) The coated article of claim 43, wherein the coated article has a hemispherical emissivity no greater than about 1.0.

63. (Previously presented) The coated article of claim 43, wherein the coated article has a hemispherical emissivity no greater than about 0.5.

64. (Previously presented) The coated article of claim 43, wherein the coated article has a hemispherical emissivity no greater than about 0.4.

65-71. (Canceled)

72. (New) The coated article of claim 43, wherein the layer comprising metal nitride contacts each of the first and second dielectric layers.

73. (New) A method of making a heat treated coated article, the method comprising:
forming a layer system supported by a glass substrate, said layer system comprising a layer comprising metal nitride located between at least first and second dielectric layers, wherein the second dielectric layer is at least partially nitrified and positioned so that the layer comprising metal nitride is between the second dielectric layer and the glass substrate;

wherein the layer comprising metal nitride is the primary infrared (IR) reflecting layer of the layer system, and wherein the layer system is formed so that the coated article has a glass side reflective ΔE^*_G value no greater than 4.0 after heat treatment; and

wherein the layer system is formed so that the coated article is chemically durable so that the coated article before and/or after heat treatment shows no visible discoloration and no visible peeling after a reference of a one hour boil of a sample of the coated article in 5% HCl solution at about 220 degrees F.

74. (New) The method of claim 73, wherein said heat treatment comprises heating the coated article for at least about five minutes at a temperature of at least about 600 degrees C, and wherein the layer system is formed so that the coated article is chemically durable so that the coated article after heat treatment shows no visible discoloration and no visible peeling after a reference of a one hour boil of a sample of the coated article in 5% HCl solution at about 220 degrees F.

75. (New) The coated article of claim 73, wherein the layer comprising metal nitride contacts each of the first and second dielectric layers.